



Highlead GC20698 Series Long Arm

Flatbed Heavy Duty Compound Feed Walking Foot Sewing Machine



| Model | GC20698-1 | GC20698-1-D | GC20698-1L | GC20698-2 | GC20698-2-D | GC20698-2L |
|-----------------------|---------------------|------------------------|-----------------|---|------------------------|----------------|
| Max Sewing Speed | 1800 rpm | | | | | |
| Stitch length | 0-9 mm | | | | | |
| Needle bar stroke | 36 mm | | | | | |
| Thread Take-up Stroke | 74.5 mm | | | | | |
| Presser foot lift | By hand | | By hand | | By hand | |
| | by foot | | by foot | | by foot | |
| | 8 mm | 16 mm | 16 mm | 8 mm | 16 mm | 16 mm |
| | 16 mm | 16mm Pneumatic | 16mm Pneumatic | 16 mm | 16mm Pneumatic | 16mm Pneumatic |
| Needle Size | DP x 17 18#-23# | | | | | |
| Needle Numbers | 1 | | | 2 | | |
| Rotating hook | Large hook | Large hook for trimmer | Large hook | Large hook | Large hook for trimmer | Large hook |
| Lubrication | Manually lubricated | | | | | |
| Safety Clutch Device | Yes | | | Yes | | |
| Needle Gauge | --- | | | Standard 6.4mm special 3.2 4.8 8 9.5 12.7 16 19 25.4 mm | | 25.4 31.8mm |
| Motor | 370W 1400rpm | Speed adj. motor | | 370W 1400rpm | Speed adj. motor | |
| Working Space | 635 mm x 100 mm | | 1000mm x 1000mm | 635 mm x 100 mm | | 1000mm x 100mm |

This standard 25' long arm machine gives a wider working space for harder to handle items. The bobbin winder on the top middle of the head makes for easy operation. A large vertical axis hook provides excellent stitch quality while allowing smooth and quiet operation with a long service life. A longer version of model GC20618-1, it offers many of the same features in a longer machine and now comes in a 40" version, model GC20698-1L (an industry first) as a special order. It is used to sew car covers, car seats, safety belts, tents, parachutes, hot air balloons, sails and other large work pieces.

Model GC20698-1-D is also available in a 25" long undertrimming machine for added functions and higher productivity.

