



# HIGHLEAD Highlead GC22618 Series

## Cylinder Bed Compound Feed Lockstitch Sewing Machines



This series of cylinder bed heavy duty lockstitch sewing machine is especially designed for production of luggage and luggage bags. It features original appearance and rigid structure. It is designed with sliding lever thread take-up, vertical rotating hook, cog belt for driving arm shaft and hook shaft, compound feed by presser foot, feed dog and needle, and lever type stitch regulator. With high pressure foot lift, longer stitch length and cylinder bed, it is available to sew heavy duty luggage suitcase, seat cushion, especially for edge seaming on luggage bags.



Model	GC22618	GC22618-1B	GC22618-8B
Max Sewing Speed	2200 rpm	2200 rpm	2000 rpm
Stitch length	0-5 mm	0-6 mm	0-5 mm
Presser foot lift By hand/foot	8 / 14 mm	8 / 14 mm	8 / 14 mm
Needle bar stroke	33.4 mm	33.4 mm	33.2 mm
Needle Size	DP x 17 18#-22#	DP x 17 18#-22#	DP x 17 18#-22#
Shuttle hook	Vertical hook	Large vertical hook	Vertical hook
Bed size dia./length	62 mm	71 mm	61 mm
Lubrication	Manual	Manual	Manual
Motor	370W Clutch 1400 r.p.m		

